

# 414 Reciprocator

## ■ Die Casting

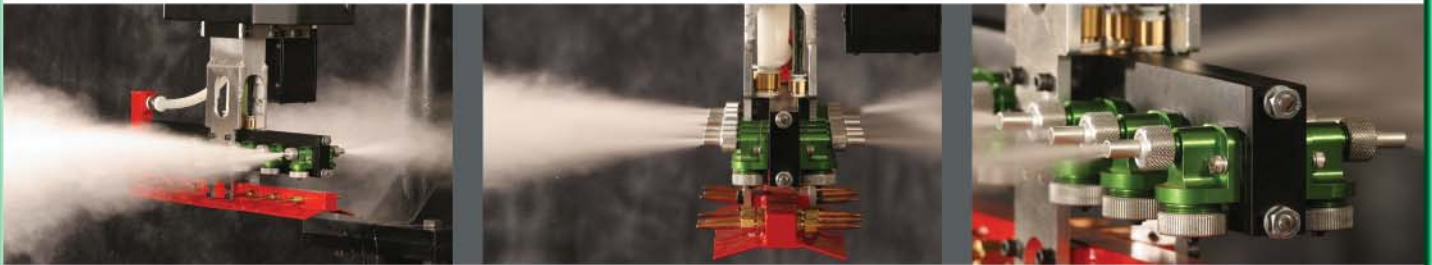
### *Economical, Fast & Flexible Spray Solution*

*Rimrock's 414 Servo-Drive Reciprocator offers an economical choice for today's die casters. Our model 414 vertical reciprocator provides die casters with a flexible, affordable spray solution for die cast machines ranging from 200 to 600 tons. The unit can be equipped with up to six model 026 nozzles or up to 12 of our lightweight 032 nozzles with separate blow-off. Powered by a state-of-the-art brushless servo drive and controlled with a robust industrial controller, the 414 is a durable and user-friendly automated spray solution.*



### Key Features

- Standard maximum vertical strokes of 24", 36" and 48"
- 80" per second maximum speed
- Platen mounted pedestal support with manual swing for ease of die change
- Drive movement powered by a brushless servo motor
- Up to ten spray positions with intermediary sweeps
- Custom spray manifold with one lube capability and air blow



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Preferred partner for robot-based automation.

